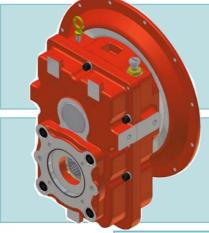
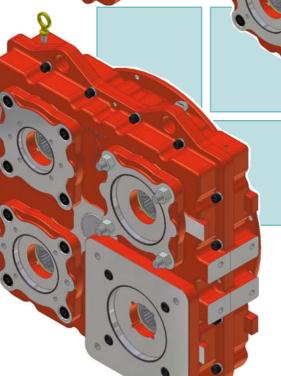
DURST NEXT GENERATION HYDRAULIC PUMP DRIVES



- MODULAR DESIGN
- SIMPLER TO SERVICE
- WET SPLINE
- DROP-IN REPLACEMENT
 WITH OTHER BRANDS
- QUIETER OPERATION
- COMPETITIVE PRICING
- CLASS 10 GEARS







DURST

FEATURES and BENEFITS

- **MODULAR DESIGN** bearings and gears are self-contained within the housings. Input and output adaptors are not required to retain the bearings. Input and output adaptors can be added or changed anytime prior to unit installation.
- **SOS SPUR GEARS** (solid-on-shaft) one-piece gear/shaft design provides consistent and uniform alignment. Reduces the total number of parts. Bearings pressed on gears simplify assembly.
- **SIMPLER TO SERVICE** does not require pressing shafts into bearings and gears through the housings. Ball bearings do not require shimming or special adjustment of pump pads and input adapters.
- FEWER PARTS adapter groups are reduced to a single set of input housings and output pads for the entire product line. Gears (31 total) are interchangeable across different models.
- WET SPLINE oil passages built into the housings, along with the bearing design, create constant oil flow across splines and through bearings, resulting in longer, trouble-free operation.
- **DROP-IN REPLACEMENT** footprint is interchangeable with present pump drives and with the competition.
- **HIGHER RATING** gear geometry and large ball bearings result in a higher horsepower rating over the present product line.
- QUIETER OPERATION AGMA class10 gears provide smoother operation.
- **COMPETITIVE PRICING** due to economy of scale; commonality of parts results in higher volume of fewer parts. Gear and housing designs result in less assembly time.
- SHORT LEAD TIME large inventory range held in Australia allows quick turn around of orders.

HYDRAULIC PUMP DRIVES

Durst has developed a family of gear drive products for use with hydraulic pumps and motors. These drives are available for mounting SAE standard hydraulic flanges and pump or motor shaft configurations directly to the gear drive unit. Models are available to mount directly to SAE flywheel housings, with or without clutches or can be driven through independent mounting arrangements.

THERMAL CAPACITY

The thermal capacity is defined as the power a gear drive will transmit continuously without overheating. Durst pump drives are used in such a wide variety of operating conditions that only mechanical ratings are shown. Under conditions such as restricted air circulation, high speeds and high loads, the thermal capacity may be less than the mechanical rating. Checking the thermal capacity is extremely important during the first few hours of operation. If the heat is being generated faster than it can be dissipated, severe damage may result and provisions for additional cooling should be provided. This may be accomplished by air circulation around the unit or by a recirculating oil system (see below). If additional cooling is not possible a larger capacity unit should be used.

OPTIONAL LUBE PUMP AND OIL COOLER.

Most models can be supplied with a centrally mounted gear pump for passing lube oil to a water or air cooled heat exchanger. We stock heat exchanger kits for most models.

RATINGS

The power ratings in this brochure are based upon the following operating conditions:

- Continuous service (8 hours/day).
- Uniform operating loads.
- Maximum oil sump temperature of 93°C (200°F).

Ratings are based upon component life using a 1:1 ratio @ 2500 rpm for a 2000 hour L-10 life. The full unit rating can be loaded through one pump pad provided the total loading does not exceed unit rating. Durst pump drives are engineered for an optimum balance between mechanical and thermal capacities. Durst drives are designed to accept 100 percent starting overloads or momentary peaks from electric motor driven applications.

RPM LIMITATIONS

For shaft speeds in excess of 3000 rpm consult factory.

ENGINE HOUSING ADAPTORS

Housing adaptors SAE 1, 2, 3 & 4 are available for all models.

HYDRAULIC PUMP ADAPTORS

Pump rotation is anti-enginewise. Standard available pump adaptors and sleeves include SAE A, B, C, D & E.

REDUCED PUMP SPLINE WEAR

All Durst models now feature a new lubrication system where the lubricant is directed through the centre of the gear to the gear shafts across the pump spline intersections. This feature ensures that premature spline wear caused by fretting will not occur.





HYDRAULIC PUMP DRIVES

PUMP DRIVE QUICK SELECTION GUIDE									
	Model	Max. HP* (kW)	Max Input Torque Lb.ft (nm)	Input Style#	Flywheel Housing Size	Ratio Inc. OR Dec.	Pump Adaptors	Pump Centre Distance	Approx. Weight kg
	1PD06	495 (370)	1040 (1410)	P,S	1,2,3,4	1:1, 1.18:1, 1.25:1, 1.32:1, 1.40:1, 1.48:1, 1.57:1, 1.67:1	A,B,C,D,E,F	6.00"	100
	2PD06	495 (370)	1040 (1410)	P,S	1,2,3,4	1:1, 1.18:1, 1.32:1,1.40:1, 1.48:1, 1.57:1, 1.67:1	A,B,C,D,E,F	12.00"	135
	2PD08	725 (540)	1523 (2065)	P,S	1,2,3,4	1:1, 1.23:1, 1.34:1, 1.40:1,1.53:1^	A,B,C,D,E,F	16.00"	160
	2PD10	950 (708)	1995 (2705)	P,S	1,2,3,4	1:1, 1.21:1, 1.29:1,1.38:1	A,B,C,D,E,F	21.00"	230
	3PD06	495 (370)	1040 (1410)	P,S	1,2,3,4	1:1, 1.17:1, 1.29:1, 1.36:1, 1.52:1^	A,B,C,D	8.49" x 12.38"	175
	3PD08	725 (540)	1523 (2065)	P,S	1,2,3,4	1:1, 1.23:1, 1.34:1, 1.40:1, 1.53:1^	A,B,C,D,E,F	13.29" x 12.00"	200
	3PD10	950 (708)	1995 (2705)	P,S	1,2,3,4	1:1, 1.21:1, 1.29:1,1.38:1	A,B,C,D,E,F	15.91" x 18.00"	295
	4PD08	725 (540)	1523 (2065)	P,S	1,2,3,4	1:1, 1.23:1, 1.34:1, 1.40:1, 1.53:1^	A,B,C,D,E,F	11.08" x 11.54"	240
	4PD11	1025 (765)	2153 (2920)	P,S	1,2,3,4	1:1, 1.16:1, 1.31:1,1.39:1	A,B,C,D,E,F	16.05" x 16.00"	375
	* HP rating @ 2500RPM			M	# P = Plate Driven S = Shaft Driven ^ Increaser only				

SERVICE FACTOR

Prime Mover	Duration of Service	Driven Ma Uniform	chine Load Classificat Moderate Shock	tion Multiplier Heavy Shock
Electric Motor,	Occasional _ hr. per day	0.50	0.80	1.25
Steam Turbine, or Hydraulic Motor	Intermittent 3 hr. per day Over 3 hr. per day and incl.	0.80	1.00	1.50
-	10 hr. per day	1.00	1.25	1.75
	Over 10 hr. per day	1.25	1.50	2.00
Multi-Cylinder Internal	Occasional hr. per day	0.80	1.00	1.50
Combustion Engine	Intermittent 3 hr. per day Over 3 hr. per day and incl.	1.00	1.25	1.75
	10 hr. per day	1.25	1.50	2.00
	Over 10 hr. per day	1.50	1.75	2.25
Single Cylinder Internal	Occasional _ hr. per day	1.00	1.25	1.75
Combustion Engine	Intermittent 3 hr. per day Over 3 hr. per day	1.25	1.50	2.00
	10 hr. per day	1.50	1.75	2.25
	Over 10 hr. per day	1.75	2.00	2.50

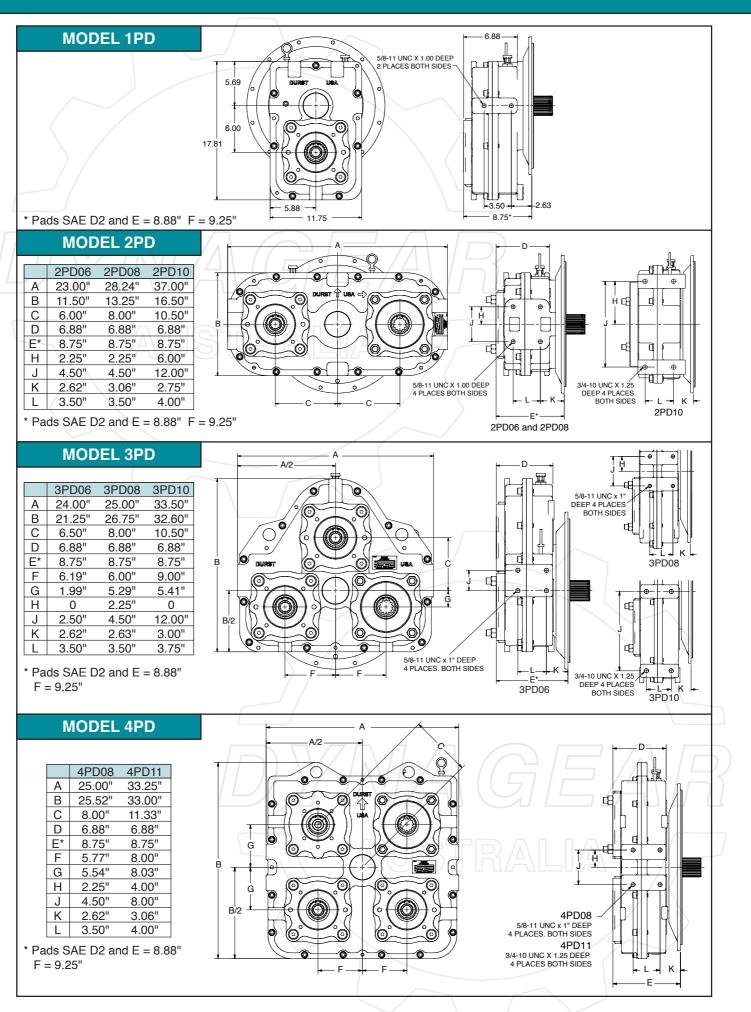
Input Torque Calculation

Maximum Rated Input Torque ≥ Max Application Torque X Service Factor

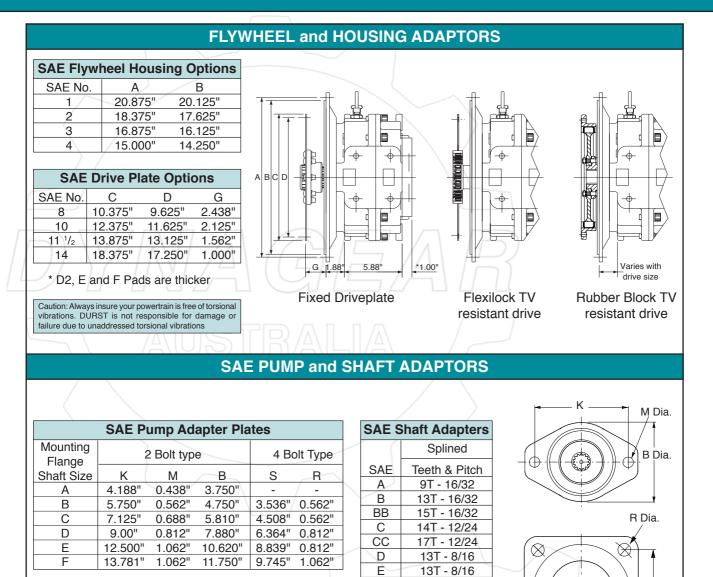
Caution: Always insure your powertrain is free of torsional vibrations. DURST is not responsible for damage or failure due to unaddressed torsional vibrations

CONVERSIONS AND USEFUL FORMULA							
	TORQUE Nm x 0.7376 = lb bf ft x 1.356 = Nr		AUST	POWER kW x 1.341 = H HP x 0.7457 = kV			
POWER TORQUE AN	ND SPEED RELAT	IONSHIPS US UNITS	POWER TORQUE AND SPEED RELATIONSHIPS ISO UNITS				
T = <u>HP x 5252</u> H RPM	$IP = \frac{T \times RPM}{5252}$	RPM = <u>HP x 5252</u> T	T = <u>kW x 9549</u> RPM	kW = <u>T x RPM</u> 9549	RPM = <u>kW x 9549</u> T		
HF	T = Torque Ft Lbs P = Horsepower /I = Revs Per Minu	te	Where T = Torque Newton Metres kW = Kilowatts RPM = Revs Per Minute				

DIMENSIONS



INPUT and OUTPUT OPTIONS



INPUT SHAFT / FLANGE OPTIONS

F

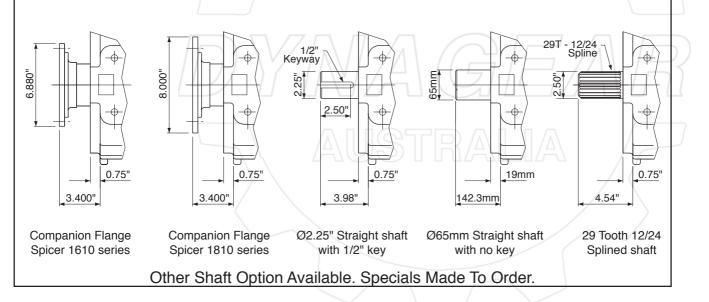
15T - 8/16

21T - 16/32 23T - 16/32 27T - 16/32

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OTHER POWER TRANSMISSION PRODUCTS



DYNAGEAR DIVISION - OEM DYNAMICS PTY LIMITED

Head office - Customer Service - 24 Endeavour Close Ballina NSW. Australia. 2478 Phone: (02) 6681 8800 Fax: (02) 6686 9163 Email: sales@oemdynamics.com.au PO Box 5087 Ballina NSW. Australia. 2478 Sydney - Warehouse and Office Perth - Warehouse www.oemdynamics.com.au

