

CONVERSIONS AND USEFUL FORMULA

AREA

Sq Inch x 6.452 = Sq cm
Sq Ft x 0.0929 = Sq mtr

LENGTH

Inch x 25.4 = mm
Feet x 0.3048 = metre

MASS

Oz x 28.3495 = gram
lb x 0.4536 = kg
Ton UK x 1.016 = Tonne

POWER

kW x 1.341 = HP
HP x 0.7457 = kW
Met HP x 0.7355 = kW
Ton of Rfg x 3.517 = kW

PRESSURE

PSI x 0.0689 = Bar
Bar x 14.5 = PSI
inH₂O x 0.249 = kPa

TEMPERATURE

°C x 1.8 + 32 = °F

VELOCITY

Ft/s x 0.3048 = m/s
mph x 1.609344 = km/h
Knot UK x 1.853 = km/h

VISCOSITY

SSU x 4.6 = cSt

VOLUME

Gal (UK) x 4.546 = Litres
Gal (US) x 3.785 = Litres
Cu Ft x 28.32 = Litres

OTHER

BTU/hr x 0.293 = W
Kilocalorie x 4.1868 = kJ
CFM x 0.000472 = m³/s

Power, Heat and Flow Relationships. ISO UNITS

$$\Delta T \text{ } ^\circ\text{C} = \frac{\text{kW} \times \text{K}}{\text{L/min}} \quad \text{kW} = \frac{\text{L/min} \times \Delta T \text{ } ^\circ\text{C}}{\text{K}} \quad \text{L/min} = \frac{\text{kW} \times \text{K}}{\Delta T \text{ } ^\circ\text{C}}$$

Where L/min = Oil flow in Litres per minute
 $\Delta T \text{ } ^\circ\text{C}$ = Entering temp of oil minus exit temp of oil.
 kW = Heat to be removed
 K = 34.5 for Oil
 K = 14.3 for Water

K factors above are typical only and will vary with density and temperature of fluid.

Heat Load Based on Temperature Rise Over Time ISO UNITS

$$\text{Heat Load} = \frac{V \times C_p \times (t_2 - t_1)}{T} = \text{kW}$$

Where t₁ = Initial oil temp (°C)
 t₂ = Final oil temp (°C)
 T = Time for temp rise (seconds)
 V = System oil volume (litres)
 C_p = Oil heat capacity (kJ/L°C) -1.72 Typ for oil.

NO RESPONSIBILITY IS ACCEPTED FOR OMISSIONS VARIATIONS OR ERRORS